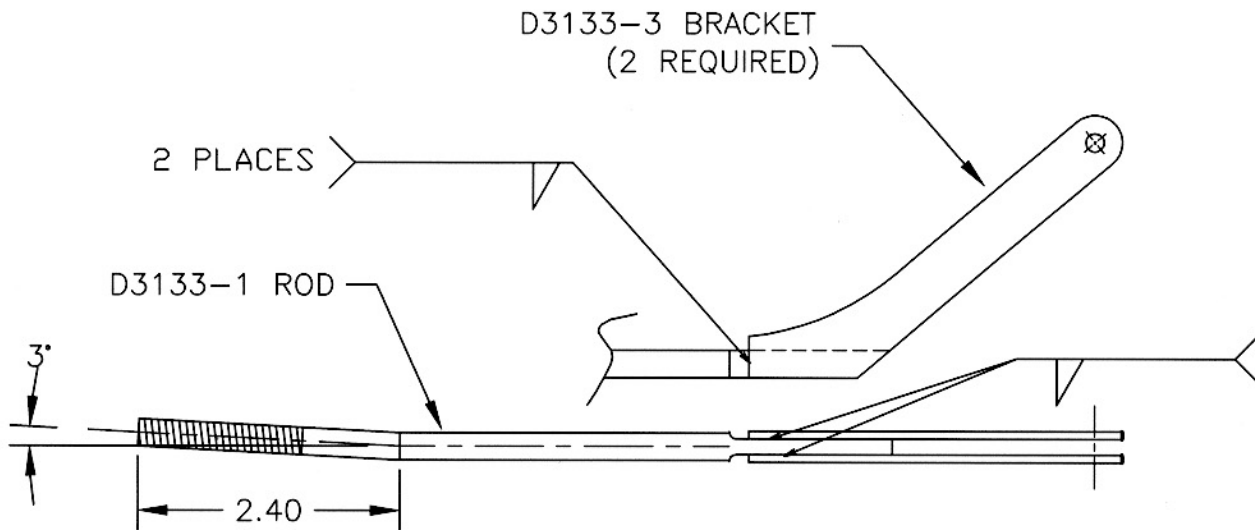


DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3133	REV. B SHEET 1 OF 3
DATE 04.10.18		TITLE ROD WELDMENT	SCALE NTS
A	02.04.18	NEW ISSUE	
B	04.10.18	UPDATES NOTES	

RELEASED
04.11.23

D3133-041 ROD WELDMENT (SHOWN)
D3133-042 ROD WELDMENT (OPP)

NOTES

- 1) WELD PER DART QSI 004
- 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-21 (D3133-041)
PREMIER P/N B30-23000-22 (D3133-042)
- 6) IDENTIFY WITH P/N USING FINE POINT PERMANENT INK MARKER

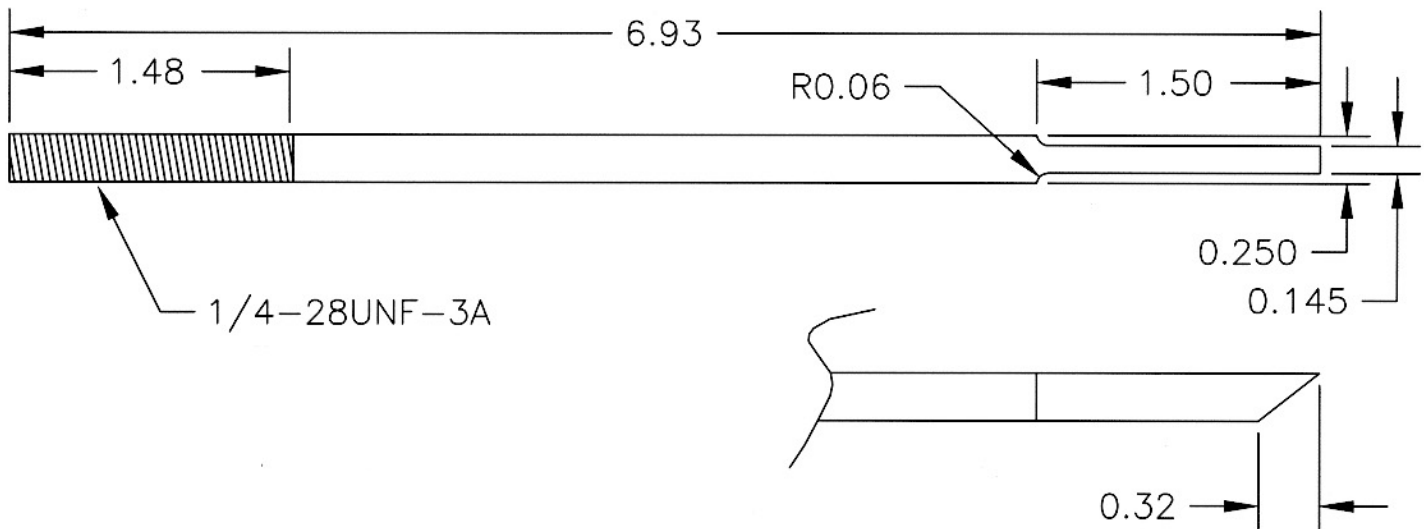
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DART

DESIGN H	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3133	REV. B SHEET 2 OF 3
DATE 04.10.18		TITLE ROD WELDMENT	SCALE 1:1

RELEASED
04.11.23 H



D3133-1 ROD

NOTES

- 1) MATERIAL: NORMALIZED AISI 4130N ROD PER MIL-S-6758
(REF DART SPEC M4130N-R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

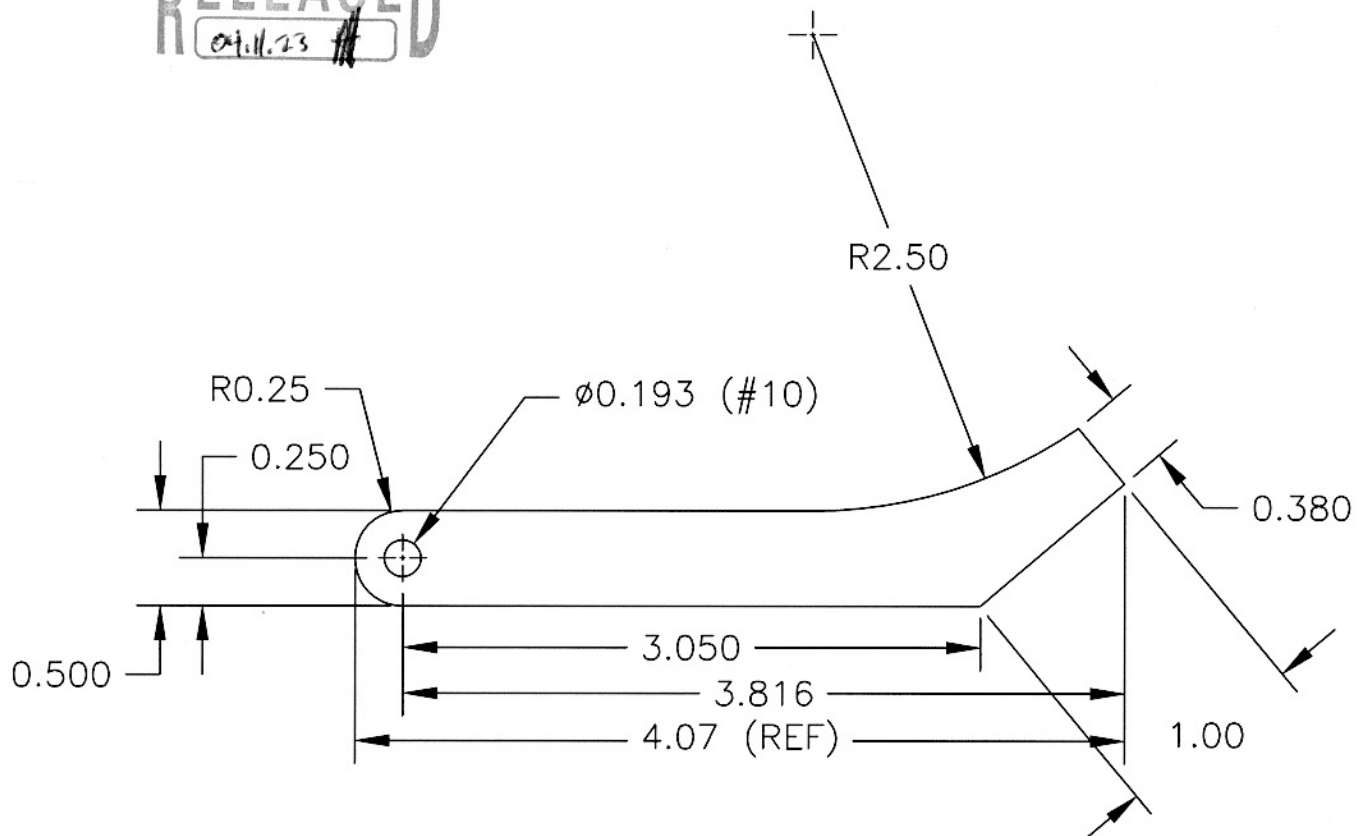
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3133	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE ROD WELDMENT	SCALE 1:1

RELEASED
04.11.23 *[Signature]*



D3133-3 BRACKET

NOTES

- 1) MATERIAL: NORMALIZED AISI 4130N SHEET 0.063 THICK PER MIL-S-18729 (REF DART SPEC M4130N-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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